



Easibathe Toilet Plinth Manufacturing Process

All Easibathe toilet plinths are all hand laminated and follow the manufacturing process set out below.

- A gel coat (brushed on) is applied to the mould. This consists of two coats of isothalic polyester gelcoat to give optimum thickness for durability and density of colour, which is white as standard. All pigments used are of a new formulation which eliminates the environmentally harmful elements such as cadmium & chromium.
- A laminate is then applied which provides the structural part of the tray. This consists of 2 x layers of 450gm/m chopped strand glass mat, a layer of 12mm plywood & 4mm of core mat sandwich material. This gives greater distortion strength without adding too much weight. This is then followed by a further 2 x 450gm glass mat.
- All glass and core mat layers are saturated with a general-purpose polyester resin laid into the mould and consolidated by hand roller to eliminate any entrapped air.